

Date: Wednesday, 15/04/2009 9:46:33 AM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HEATER TUBE 3"
Job Number : 47175	
Estimate Number : 10470	
P.O. Number :	Part Number : D2406
This Issue : 15/04/2009 S.O. No. :	Drawing Number : D2406 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 27184	Material :
Written By :	Due Date : 30/04/2009 Qty: 3 Um: Each
Checked & Approved By : <u>JUD 09.04.15</u>	
Comment : Est: C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T3000W049	6061-T6 RD Tube 3.00 x.049W
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**Comment:** Qty.: 0.3333 f(s)/Unit Total: 0.9999 f(s)

6061-T6 Tube 3.00 x .049W

Material: 6061-T6 (3" OD x 0.049") wall seamless tubing

(M6061T6T3.000W.049)

Batch: M1821M.D 09/05/04

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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(3X)**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1- Cut as per Dwg D2406

2- Deburr

Identify as D2406

M.D 09/05/04

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEPS 02/05/04 (X3)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST 17309/05/04 (X3)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE09/05/04

Job Completion

M.D 09-05-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

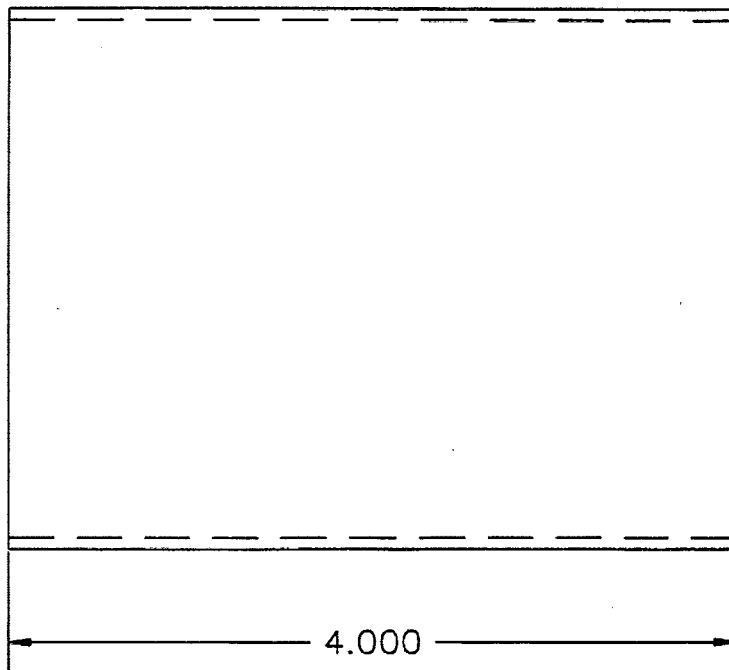
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2406	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE 3" HEATER TUBE	SCALE 1:1

RELEASED
9669/10 BW



MATERIAL: 6061-T6 SEAMLESS TUBE
3" DIAM 0.049 WALL CUT 4" LONG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 47175